

As part of our **INDUSTRIAL** range, **P329** is a web spray adhesive designed for using the substrates listed here.



Fabric



Foam



Metal /
Aluminum
Sheeting



Plywood



CA Compliant



Hazardous Air
Pollutant



Web-Spray



Co-Rez
Technology
(Canister Only)



Heat Resistance
up to 200°F/ 94°C.

PRODUCT DESCRIPTION

Tensorgrip® P329 is a very aggressive, high build pressure sensitive adhesive designed to bond porous substrates while maintaining a high level of tack. Low VOC California Compliant SCAQMD 1168 Rule. Useful for bonding for Foam, Fabric, Metals and Wood. Formulated with CO-REZ Technology, which is an exceptional formulation incorporating a highly engineered resin and gas matrix. The result: Great Coverage from Less Canister Weight.

ADVANTAGES

- California Compliant Low VOC SCAQMD Rule 1168
- Very Aggressive, High Tack Adhesive
- Single Sided Application
- High Build Web Spray
- HAPS Free
- High Strength, long-term bond
- 100% Adhesive Transfer to Substrate
- Fully Portable
- No ODS (ozone depleting substances)

DIRECTIONS FOR USE

Tensorgrip® P329 is designed as a portable, self-contained spray system for field or shop applications.

- Apply adhesive to one or both surfaces to be mated, at 80% to 100% coverage. Spraying both surfaces will result in a stronger, more permanent bond.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical. Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 1-3 days.
- Canister system will spray adequately above 60° F.
- Canister system should be kept in a warm area. In the event that the canister gets abnormally chilled, freezes or give poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended.
- Notice!!! Do not store at temperatures over 120° F.

CANISTER STORAGE/CHANGE OVER

- If you choose to leave the hose and spray gun on the canister, leave the canister valve in the open position. Do not disconnect the hose/gun from the canister. Close and lock the spray gun. To change or disconnect canister: Turn canister valve to the off position, spray out remaining adhesive from the hose, disconnect the hose and spray gun from the canister
- Reconnect the hose and spray gun to a new canister of adhesive and turn the canister valve to re-pressurize. Or if you are NOT connecting to a new canister, connect hose to canister of cleaner (sold separately) and spray out until liquid is clear as the indication the hose/gun is clean.

CHEMICAL TECHNICAL DATA

TYPICAL PROPERTIES	
Total Solids	30–38%
VOC Content	43.13 g/L (Canister) & 32.5% by weight (Aerosol)
Color	Clear or Red
System Flammability	Flammable
Solvent System	Methyl Acetate
Dry time	2–4 mins dependent on temp & humidity
Open time	Long (1+ hours)
Shelf Life	12 months from date of manufacture

PACKAGING	
650 mL	Aerosol Can
7L	Disposable Canister
22L	Disposable Canister
108L	Returnable Canister
216L	Returnable Canister

APPLICATION TOOLS

TOOL	PART NUMBER	CANISTER SIZES			
		7 LITER	22 LITER	108 LITER	216 LITER
Hoses	M130-6 (6')	x			
	M130-12 (12')		x	x	x
	M130-18 (18')		x	x	x
	M130-25 (25')			x	x
	M130-36 (36')				x
	M130-50 (50')				x
Spray Guns	M120 (standard gun)	x	x	x	x
Spray Tip	9501B (4"-14" Med/High Build Adj. Spray)	x	x	x	x
	110015B (2"-12" Med. Build Spray Pattern)				
Hose Splitter	M300 (2-way splitter with 1 cap)			x	x

HANDLING AND STORAGE

- Consult Safety Data Sheet prior to use.
- Do not store at temperatures over 120°F/50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.
- Always store above 60°F/15°C
- When connected, keep valve open and hose pressurized at all times
- Always test our adhesives to determine suitability for your particular application prior to use in production

DISCLAIMER OF WARRANTY: Quin Global makes neither warranty of merchantability or fitness for any use nor any other warranty, express or implied, in the sales of its products. Buyer assumes all risk and liability for the results obtained by the use of its products, whether used singly or in combination with other products.



SAFETY DATA SHEET

Tensorgrip P329 California Compliant Pressure Sensitive Adhesive Aerosol Can

1. Identification

Product identifier

Product name Tensorgrip P329 California Compliant Pressure Sensitive Adhesive Aerosol Can
Product number USA

Recommended use of the chemical and restrictions on use

Application Aerosol Spray Adhesive

Details of the supplier of the safety data sheet

Supplier Quin Global US, Inc.
 5510 F St
 Omaha NE 68117
 (402) 731 3636
 (402) 731 1473
 marketing.us@quin-global.com

Emergency telephone number

Emergency telephone Chemtrec: 1 800 424 9300

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Flam. Aerosol 2 - H223 Press. Gas, Compressed - H280
Health hazards Acute Tox. 4 - H302 Acute Tox. 4 - H332 Eye Irrit. 2A - H319 STOT SE 3 - H336
Environmental hazards Aquatic Chronic 3 - H412

Human health The liquid may be irritating to eyes, respiratory system and skin. Symptoms following overexposure may include the following: Headache. Dizziness. Nausea, vomiting.

Label elements

Hazard symbols



Signal word

Warning

Hazard statements

H223 Flammable aerosol.
 H280 Contains gas under pressure; may explode if heated.
 H302+H332 Harmful if swallowed or if inhaled.
 H319 Causes serious eye irritation.
 H336 May cause drowsiness or dizziness.
 H412 Harmful to aquatic life with long lasting effects.

Tensorgrip P329 California Compliant Pressure Sensitive Adhesive Aerosol Can

Precautionary statements	<p>P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P308+P313 If exposed or concerned: Get medical advice/ attention.</p> <p>P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50°C /122°F.</p>
Supplemental label information	<p>AT(d) 7.5% of the mixture consists of ingredient(s) of unknown acute dermal toxicity.</p> <p>AT(o) 7.5% of the mixture consists of ingredient(s) of unknown acute oral toxicity.</p>
Contains	Methyl Acetate, Propane, Isopentane

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

Methyl Acetate CAS number: 79-20-9	30-60%
Classification Flam. Liq. 2 - H225 Acute Tox. 4 - H302 Acute Tox. 4 - H312 Acute Tox. 4 - H332 Eye Irrit. 2A - H319 STOT SE 3 - H336	
Propane CAS number: 74-98-6	20-30%
Classification Flam. Gas 1 - H220 Press. Gas, Liquefied - H280 Acute Tox. 4 - H332 Simple Asphyxiant - USH03	
Isopentane CAS number: 78-78-4 M factor (Acute) = 1	5-10%
Classification Flam. Liq. 1 - H224 Eye Irrit. 2A - H319 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Tensorgrip P329 California Compliant Pressure Sensitive Adhesive Aerosol Can

Description of first aid measures

General information	Remove affected person from source of contamination. Place unconscious person on their side in the recovery position and ensure breathing can take place. Get medical attention if any discomfort continues.
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention.
Ingestion	Get medical attention immediately. Never give anything by mouth to an unconscious person. Do not induce vomiting. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Only remove contact lenses if the person is conscious, coherent and they can remove them themselves. If adhesive bonding occurs, do not force eyelids apart. Continue to rinse for at least 15 minutes. If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.

Most important symptoms and effects, both acute and delayed

General information	High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Prolonged or repeated exposure may cause the following adverse effects: Irritation of nose, throat and airway. Coughing. Headache.
Ingestion	Prolonged or repeated exposure may cause the following adverse effects: Gastrointestinal symptoms, including upset stomach. Nausea, vomiting. Diarrhea.
Skin contact	Prolonged contact may cause redness, irritation and dry skin.
Eye contact	Causes serious eye irritation. Burns can occur. A single exposure may cause the following adverse effects: Pain. Conjunctivitis, irritation, tearing. Prolonged or repeated exposure may cause the following adverse effects: Irritation of eyes and mucous membranes. Prolonged contact causes serious eye and tissue damage.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Extinguish with alcohol-resistant foam, carbon dioxide or dry powder.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Specific hazards	Pressurized container: Must not be exposed to temperatures above 50°C/120°F. Containers can burst violently or explode when heated, due to excessive pressure build-up. Vapors are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back.
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Advice for firefighters

Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.
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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Tensorgrip P329 California Compliant Pressure Sensitive Adhesive Aerosol Can

Personal precautions For personal protection, see Section 8. No smoking, sparks, flames or other sources of ignition near spillage.

Environmental precautions

Environmental precautions Avoid discharge into drains. Contain spillage with sand, earth or other suitable non-combustible material.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Avoid the spillage or runoff entering drains, sewers or watercourses. Absorb in vermiculite, dry sand or earth and place into containers. Wash thoroughly after dealing with a spillage.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Provide adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level. Container must be kept tightly closed when not in use. Use explosion proof electric equipment. Avoid discharge into drains or watercourses or onto the ground.

Advice on general occupational hygiene Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage precautions Keep away from heat, sparks and open flame. Keep container tightly closed. Keep only in the original container. Pressurized container: Must not be exposed to temperatures above 50°C/120°F

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Control parameters

Occupational exposure limits

Methyl Acetate

Long-term exposure limit (8-hour TWA): ACGIH 200 ppm

Short-term exposure limit (15-minute): ACGIH 250 ppm

Long-term exposure limit (8-hour TWA): OSHA 200 ppm 610 mg/m³

Propane

Long-term exposure limit (8-hour TWA): NIOSH: National Institute of Occupational Safety and Health 1800 mg/m³ 1000 ppm

Long-term exposure limit (8-hour TWA): OSHA 1800 ppm 1000 mg/m³

Isopentane

Long-term exposure limit (8-hour TWA): ACGIH 600 ppm

ACGIH = American Conference of Governmental Industrial Hygienists.

OSHA = Occupational Safety and Health Administration.

Exposure controls

Protective equipment



Tensorgrip P329 California Compliant Pressure Sensitive Adhesive Aerosol Can

Appropriate engineering controls	This product must not be handled in a confined space without adequate ventilation. Avoid inhalation of vapors and spray/mists. As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapor or mist.
Eye/face protection	Wear chemical splash goggles.
Hand protection	Use protective gloves.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.
Hygiene measures	DO NOT SMOKE IN WORK AREA! Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.
Respiratory protection	Respiratory protection must be used if the airborne contamination exceeds the recommended occupational exposure limit. If exposure levels are likely to be exceeded, use a half face mask fitted with an organic vapor filter for short term low level exposures. For long term or high level exposures, a supplied air respirator should be used.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Aerosol.
Color	Clear.
Odor	Organic solvents.
Odor threshold	Not available.
pH	Not available.
Melting point	Not available.
Initial boiling point and range	-42.0°C/-43.7°F
Flash point	-104°C/-155°F Closed cup.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	Upper flammable/explosive limit: 16 % Lower flammable/explosive limit: 1.4 %
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	.94
Solubility(ies)	Negligibly soluble in water
Partition coefficient	Not available.
Auto-ignition temperature	Not available.
Decomposition Temperature	Not available.
Volatility	Not available.

Tensorgrip P329 California Compliant Pressure Sensitive Adhesive Aerosol Can

Volatile organic compound This product contains a maximum VOC content of 32.5% by weight .

10. Stability and reactivity

Stability Stable at normal ambient temperatures and when used as recommended.

Conditions to avoid Avoid heat, flames and other sources of ignition. Avoid contact with the following materials:
Oxidizing agents. Reducing agents.

Hazardous decomposition products Fire creates: Vapours/gases/fumes of: Carbon monoxide (CO). Carbon dioxide (CO₂). Aldehydes. Halogenated hydrocarbons.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 1,172.61

Acute toxicity - dermal

ATE dermal (mg/kg) 2,579.74

Acute toxicity - inhalation

ATE inhalation (gases ppm) 18,000.0

ATE inhalation (vapours mg/l) 16.26

Toxicological information on ingredients.

Methyl Acetate

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 5,000.0

Species Rat

ATE oral (mg/kg) 500.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.0

Species Rat

ATE dermal (mg/kg) 1,100.0

Acute toxicity - inhalation

Acute toxicity inhalation (LC₅₀ vapours mg/l) 49.28

Species Rat

ATE inhalation (vapours mg/l) 11.0

Propane

Acute toxicity - inhalation

Tensorgrip P329 California Compliant Pressure Sensitive Adhesive Aerosol Can

Acute toxicity inhalation
(LC₅₀ gases ppmV) 1,442.0

Species Rat

Acute toxicity inhalation
(LC₅₀ vapours mg/l) 1,442.0

Species Rat

ATE inhalation (gases
ppm) 4,500.0

ATE inhalation (vapours
mg/l) 11.0

Isopentane

Acute toxicity - oral

ATE oral (mg/kg) 100.0

Acute toxicity - dermal

ATE dermal (mg/kg) 1,100.0

Acute toxicity - inhalation

Acute toxicity inhalation
(LC₅₀ vapours mg/l) 1,280.0

Species Rat

ATE inhalation (vapours
mg/l) 11.0

Serious eye damage/irritation

Serious eye
damage/irritation Irritation of eyes is assumed.

Germ cell mutagenicity

Genotoxicity - in vitro Ames Test Results: Negative.

Specific target organ toxicity - single exposure

STOT - single exposure May cause drowsiness or dizziness

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard Entry into the lungs following ingestion or vomiting may cause chemical pneumonitis.

General information

Absorbtion of large quantities may cause: Dizziness. Euphoria. Agitation. Convulsions. Narcosis.

12. Ecological information

Bioaccumulative potential

Partition coefficient Not available.

Tensorgrip P329 California Compliant Pressure Sensitive Adhesive Aerosol Can

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

Air transport notes Passenger Aircraft/Rail <75 kg. Cargo Aircraft Only <150 kg

UN Number

UN No. (International) UN1950

UN No. (TDG) 1950

UN No. (IMDG) 1950

UN No. (ICAO) 1950

UN No. (DOT) 1950

UN proper shipping name

Proper shipping name (TDG) AEROSOLS, FLAMMABLE (PROPANE, ISOBUTANE) 2.1, LTD QTY

Proper shipping name (IMDG) AEROSOLS, FLAMMABLE (PROPANE, ISOBUTANE) 2.1, LTD QTY

Proper shipping name (ICAO) AEROSOLS, FLAMMABLE (PROPANE, ISOBUTANE) 2.1, LTD QTY

Proper shipping name (DOT) AEROSOLS, FLAMMABLE (PROPANE, ISOBUTANE) 2.1, LTD QTY

Transport hazard class(es)

DOT hazard class 2.1

Transport labels



Packing group

Packing group (International) Not applicable.

15. Regulatory information

National regulations The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009 No. 716).

Guidance CHIP for everyone HSG228.
Workplace Exposure Limits EH40.
Safety Data Sheets for Substances and Preparations.
Approved Classification and Labelling Guide (Sixth edition) L131.

US Federal Regulations

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed or exempt:

SARA 313 Emission Reporting

The following ingredients are listed or exempt:

Tensorgrip P329 California Compliant Pressure Sensitive Adhesive Aerosol Can

SARA (311/312) Hazard Categories

Hazard

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

This product does not contain any chemicals known to the State of California to cause cancer, birth or any other reproductive harm.

Massachusetts "Right To Know" List

The following ingredients are listed or exempt:

New Jersey "Right To Know" List

The following ingredients are listed or exempt:

Pennsylvania "Right To Know" List

The following ingredients are listed or exempt:

Inventories

Canada - DSL/NDSL

The following ingredients are listed or exempt:

US - TSCA

Present.

16. Other information

Revision date	8/5/2020
Revision	20
Supersedes date	8/5/2020
SDS No.	23452
Hazard statements in full	H220 Extremely flammable gas. H223 Flammable aerosol. H224 Extremely flammable liquid and vapor. H225 Highly flammable liquid and vapor. H280 Contains gas under pressure; may explode if heated. H302 Harmful if swallowed. H304 May be fatal if swallowed and enters airways. H312 Harmful in contact with skin. H319 Causes serious eye irritation. H332 Harmful if inhaled. H336 May cause drowsiness or dizziness. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects. USH03 May displace oxygen and cause rapid suffocation
ACA HMIS Health rating.	Slight hazard. (1)
ACA HMIS Flammability rating.	Extremely flammable. (4)
ACA HMIS Physical hazard rating.	Normally stable. (0)
ACA HMIS Personal protection rating.	B

Tensorgrip P329 California Compliant Pressure Sensitive Adhesive Aerosol Can

DIRECTIONS FOR USE

PRODUCT LOGO

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. Given the variety of factors that can affect the use and application of this product, many of which are solely within the user's knowledge and control, the user is responsible for determining whether the usage of this product is fit for a particular purpose and suitable for the user's method of use or application. It is essential that the user, not the manufacturer, evaluates this product to determine whether it is fit for a particular purpose and suitable for the user's method of use or application.